



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S256696

646.9810

Job Sheet 204976-A

split



Part No: 646.9810

Job Qty: 12 pcs

Part Name: Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/19/20

Job Tracking No:

Due Date: 3/12/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,3 IPP REV:A NEW ISSUE 13/04/01 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
120	QC 2	12 pcs		3/12/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	
							QC 2 - 5	
							QC 2 - 71	
							QC 2 - 73	

DAS
49 20-02-19
9-89



Container No: S256696



Part: 646.9810

Job No: 204976-A

Serial No/Batch: S256686

Revision: Rev A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/03/20

130	QC 8	12 pcs	3/12/20	0.00	0.00	QC 2 - 69	
						QC 8 - 12	
						QC 8 - 14	20/02/20
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
						QC 8 - 57	
						QC 8 - 76	
						QC 8 - 61	
140	Outsource - 4 - Anodize	12 pcs	3/12/20			ATG001-VC	10 2020-02-21
150	Packaging 2-1 - Receive - B4B	12 pcs	3/12/20	0.00	0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	MAR 03 2020
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	

				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
155 QC 6	12 pcs	3/12/20	0.00 0.00	QC 6 - 9	DAS 40 9-89
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	MAR 03 2020
				QC 6 - 81	82 9-89
180 Packaging 3-1 - Stock - B4B	12 pcs	3/12/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS 28 9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS 21 9-89
190 QC 21 - SA	12 pcs	3/12/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	MAR 04 2020
				QC 21 - SA - 53	

Part Op 120 - (QC2- Inspect parts off machine FAI/FAIB)
 Descriptions: 130 - (QC8- Inspect parts - second check)
 140 - Issue P/O to ATG : 45923 Hard Black Anodize and Prime as per Dwg 646.9800 Rev. A
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 155 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Deflector	0.201Inches + 0.005 - 0.001	0.206 0.200		
2	Deflector	40.0Angle ± 0.5	40.5 39.5		
3	Deflector	0.187Inches ± 0.010	0.197 0.177		
4	Deflector	0.063Inches ± 0.010	0.073 0.053		
5	Deflector	45.0Angle ± 0.5	45.5 44.5		
6	Deflector	0.125Inches ± 0.010	0.135 0.115		
7	Deflector	1.150Inches ± 0.010	1.160 1.140		
8	Deflector	0.340Inches + 0.000 - 0.005	0.340 0.335		
9	Deflector	0.800Inches ± 0.010	0.810 0.790		

Plex 2/19/20 10:36 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9810

Job Sheet 204976



Part No: 646.9810

Job Qty: 20 pcs

Part Name: Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Due Date: 2/14/20 *Feb 20*

Created By: Marie Lajeunesse

Type: ~~Stock~~ *SOLD*

Description:

Note: DWG REV A SHEETS 1,2,3 IPP REV:A NEW ISSUE 13/04/01 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qt	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	HAAS 4 Axis	20 pcs	2/14/20		0.49	47.62	HAAS - 1		
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
120	QC 2	20 pcs	2/14/20		0.00	0.00	QC 2 - 1		<i>M. Lajeunesse</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S256686



Part: 646.9810

Job No: 204976

Serial No/Batch: S256686

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/19/20

DAS

49

9-89

20-02-19

					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
130	QC 8	20 pcs	2/14/20	0.00 0.00	QC 8 - 12	
					QC 8 - 14	20/02/20
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
140	Outsource - 4 - Anodize	20 pcs	2/14/20		ATG001-VC	10
150	Packaging 2-1 - Receive - B4B	20 pcs	2/14/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	

Plex 12/23/19 2:13 PM Dart.lajeunesse.marie

				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
155 QC 6	20 pcs	2/14/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	20 pcs	2/14/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	

Plex 12/23/19 2:13 PM Dart.lajeunesse.marie

					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
190	QC 21 - SA	20 pcs	2/14/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - (HAAS CNC Vertical Machine) Billet size: 1.250" X 7.000" X 50.000" 1-Machine per folio FB162
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.9800 Rev. A
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 155 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.250X7.000	7075-T6 Sheet 1.25" X 7.000" Order Pre Cut To 50.00"	83.4000 ft (4.17 ea)	110-HAAS 4 Axis	9x = FM/38462-1 = 37.5 11x = 5017118 = 45.8

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-HAAS 4 Axis	M7075T6S1.250X7.000	83	135	0
Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Deflector	0.201Inches + 0.005 - 0.001	0.206 0.200	.201
2	Deflector	40.0Angle ± 0.5	40.5 39.5	40.0
3	Deflector	0.187Inches ± 0.010	0.197 0.177	.190
4	Deflector	0.063Inches ± 0.010	0.073 0.053	.060
5	Deflector	45.0Angle ± 0.5	45.5 44.5	45.0
6	Deflector	0.125Inches ± 0.010	0.135 0.115	.125
7	Deflector	1.150Inches ± 0.010	1.160 1.140	1.150
8	Deflector	0.340Inches + 0.000 - 0.005	0.340 0.335	.340
9	Deflector	0.800Inches ± 0.010	0.810 0.790	.805

Plex 12/23/19 2:13 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date: _____		Sequence #: _____		QTY Affected: _____	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐		Contamination ☐		Power Loss/Surge ☐	
Manufacturing Process ☐		Misaligned/off center ☐		Folio/Program ☐	
Equip/Tooling ☐		BOM/Route ☐		Grain Direction ☐	
Handling/Preservation ☐		Broken/Damage/Defect ☐		Weld ☐	
Material ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐	
Product Improvement ☐		Drill Holes ☐		Out of Sequence ☐	
Process Improvement ☐		Fit/Function ☐		Off-set/Set-up ☐	
Human Factors ☐		Other/Details: _____		Positioned Wrong ☐	
				Outside Tolerance ☐	
				Drawing ☐	
				Finish ☐	
				Part Lost/Missing ☐	
				Misread ☐	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045923



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045923

PO Date: 2/21/20

Due Date: 3/6/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2020-03-02

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204976-A	646.9810	646.9800 Rev A	Deflector : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.9800 Rev. A	Firmed X12	-	3/3/20	12 pcs	0 pcs	12 pcs	\$52.11/pcs	\$625.32
MAR 03 2020												
Line Item Note **REQUIRED BY MAR 3**												
2	206234	C3-8-5	C3-8-5 Rev 3	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X20	-	3/6/20	20 pcs	0 pcs	20 pcs	\$5.11/pcs	\$102.20
MAR 03 2020												
3	206911	647.2011	647.2000 Rev N/C	Lower Strut : Various STC's Issue P/O: ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N	Firmed X12	-	3/6/20	12 pcs	0 pcs	12 pcs	\$15.26/pcs	\$183.12
MAR 03 2020												
4	200324	RBE703A95-0520-01-1	RBE703A95-0520-01 Rev K	(Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X12	-	3/6/20	12 pcs	0 pcs	12 pcs	\$7.03/pcs	\$84.36
MAR 03 2020												
5	196441	RBW7839-2G-1	RBW7839-2G Rev H	Quill -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X13	-	3/6/20	13 pcs	0 pcs	13 pcs	\$7.03/pcs	\$91.39
MAR 03 2020												



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045923**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
✓ 6	206935	SWA6A-800C	SWA6A-800 Rev 4	Connector Bushing (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/3/20	32 pcs	0 pcs	32 pcs	\$5.16/pcs	\$165.12
MAR 03 2020												
Line Item Note **REQUIRED BY MAR 3**												
✓ 7	204588	D4970-5	D4970 Rev C	Doubler : Various STC's Issue P/O to ATG : FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N	Firmed	-	3/6/20	6 pcs	0 pcs	6 pcs	\$8.61/pcs	\$51.66
MAR 03 2020												
✓ 8	206781	654.0711	654.0700 Rev.PR4	Spring Hook -Issue P/O: -HARD ANODIZE IAW MIL-A-8625 TYPE 3 CLASS 2, COLOR BLACK -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	2/28/20	6 pcs	0 pcs	6 pcs	\$4.56/pcs	\$27.36
MAR 03 2020												
Line Item Note **REQUIRED BY FEB 28 - RUSH**												
✓ 9	204289	D1038-58B	D1038 Rev B	Avionics Fastener Rail : Various STC's Issue P/O: _____ Black Anodize as per Dwg D1038 and QSI 017 4.1.10 Anodize per MIL-A-8625F Type I or IB or IC or II or IIB Class 2, Type III Class 2	Firmed	-	3/3/20	50 pcs	0 pcs	50 pcs	\$5.11/pcs	\$255.50
MAR 03 2020												
Line Item Note **REQUIRED BY MAR 3**												
✓ 10	205977	RBD23601-80910	RBD23601-80910 Rev C	Horizontal Stabilizer Assembly Gauge -Issue P/O: -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/6/20	4 pcs	0 pcs	4 pcs	\$7.03/pcs	\$28.12
MAR 03 2020												
Grand Total:												\$1,614.15

Order Notes

Procurement Quality Clauses
A005 sign. of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Handwritten signature: J. Guerin

Plex 3/2/20 1:57 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919700

Date: 02-Mar-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓✓ 4 ea	Part: RBD23601-80910 Horizontal Stabilizer Ass Gaug Anodize per MIL-A-8625F, Type II, Class2, Red, .0004-.0010" (.4 - 1 mils). Water Seal Job: 27011 PO: POHB045923		Rev: C Line: 10
✓✓ 20 each	Part: C3-8-5 Solenoid Cover Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (.4 - 1 mils)., Water Sealant Job: 27005 PO: POHB045923		Rev: 3 Line: 2
✓✓ 12 ea	Part: RBE703A95-0520-01-1 Quill Anodize per MIL-A-8625F, Type II, Class2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 27007 PO: POHB045923		Rev: K Line: 4
✓✓ 13 ea	Part: RBW7839-2G-1 Quill Anodize per MIL-A-8625F, Type II, Class2, Red, .0004-.0010" (.4 - 1 mils). Water Seal Job: 27002 PO: POHB045923		Rev: H Line: 5
✓✓ 32 ea	Part: SWA6A-800 Connector Bushing Anodize per MIL-A-8625F, Type III, Class1, Clear, .0007-.0020" (.7 - 2 mils). Water Sealant		Rev: 4
Made in Canada.			

RECEIVED
MAR 03 2020
DART AEROSPACE LTD.

RECEIVED

MAR 03 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919700

Date: 02-Mar-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

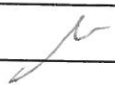
Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Job: 27003 PO: POHB045923	Line: 6	
✓✓ 6 ea	Part: 654.0714 Spring Hook Hard Black Anodize per IAW MIL-A-8625, Type III, Class 2 Job: 27009 PO: POHB045923	Rev: PR4 Line: 8	
✓✓ 50 ea	Part: D1038-58B Avionics Fastener Rail Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils). Job: 27010 PO: POHB045923	Rev: B Line: 9	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>MAR 02 2020</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

RECEIVED

MAR 02 2020

DART AEROSPACE LTD.

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919695

Date: 02-Mar-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 12 ✓ ea	Part: 646.9810 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5236137 Job: 27004 PO: POHB045923	Rev: A	DAS 82 9-89
✓ 12 ✓ ea	Part: 647.2011 Lower Strut Hard Anodize per MIL-A-8625F, Type III, Class2, Black, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) .0006-.0009" (.6-.9 mils) per drawing Batch/Lot#: 5236137 Job: 27006 PO: POHB045923	Rev: NC	Expiry Date: 05/29/21 Line: 1
✓ 6 ✓ ea	Part: D4970-5 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5236137 Job: 27008 PO: POHB045923	Rev: C	Expiry Date: 05/29/21 Line: 7

Made in Canada.

RECEIVED

MAR 02 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919695

Date: 02-Mar-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>MAR 02 2020</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
Made in Canada.		